

## ROYAL DOOR Ltd. A Canadian Company Established Since 1975

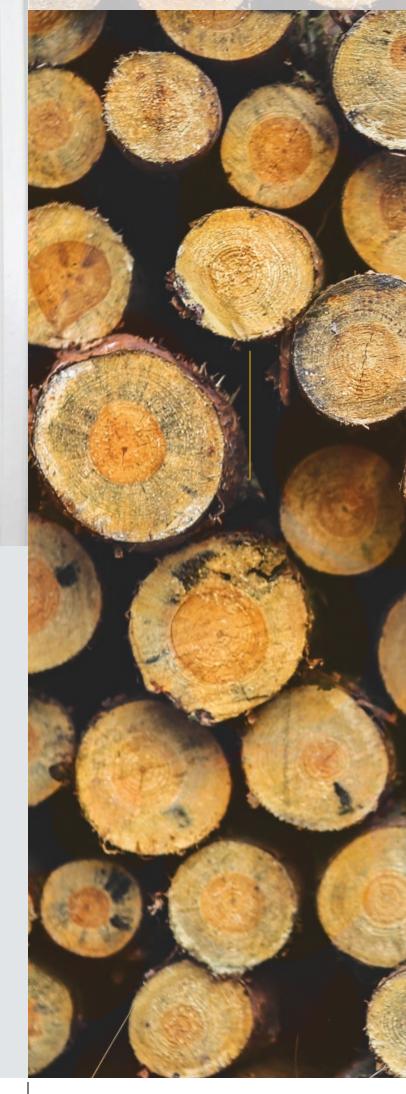
## WOODEN INTERIOR & EXTERIOR Custom & Standard Door Catalogue





Royal Door Interior and Exterior Custom & Standard Doors Designed with Style, Designed without Compromise Since 1975

When it comes to manufacturing solid panel interior and exterior wood doors, Royal Door delivers a reputation for excellence and quality that is as solid as the doors we produce. Our manufacturing facility in Concord, Ontario, combined with our skilled staff and artisans, guarantee our ability to offer you a high-end product with a superior level of service and attention to detail.



### Nature Creates... But Never Duplicates

So two pieces of wood, even from the same tree, are never exactly alike. Due to the differences in natural colour and grain, each piece of wood will react differently to the finishing materials used. This means that you may notice a slight difference in colour between several pieces. In addition, sound knots, slight surface cracks, and other imperfections are not seen as defects. These differences are natural characteristics of true wood products.









In the early 1970's, Florio Cescolini, a skilled European woodworker, discovered that there was a need in the market for the production of better quality exterior doors. Mr. Cescolini began Royal Door Ltd. in 1975, when, in his artisan workshop, he meticulously designed a whole new line of exterior wood doors to suit a variety of styles and tastes using true mortise and tenon construction. Royal Door also became the first company to offer full thickness panels on exterior doors to deal with the harsh climate found in Ontario. His innovations has set the standard for today's wood door industry.

Due to this innovation, Royal door quickly moved from a small workshop to a large manufacturing plant in Concord. Along with that growth, came the production of high end exterior and interior doors. Royal Door's products are originally designed unlike our competitors who are just imitators. Thus, if you want the best, then consider purchasing a quality product from a leading company like Royal Door.

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# The Royal Door Ltd. Warranty

Our products are manufactured by hand using high quality material in an environmentally controlled plant. Royal Door warranties its doors for one (1) year from the shipping date on the invoice. Wood products such as doors are susceptible to expansion, contraction and/ or warping which are caused by extreme variations in humidity and temperatures. Warping can also result from different temperature conditions from either side of the doors, such as air conditioning. Western or southern exterior doors that have no overhang require more maintenance because they are subjected to the direct elements of nature and a lot of sunlight. Hence it is important that you examine your door's finish on a regular basis. If the finish is fading, then you will need to reapply it. This warranty applies only if the following care and handling instructions have been followed correctly:

- 1. Doors should be handled with proper care. They should not be dragged across the floor or other surfaces. They should be lifted, eliminating any sliding of one door on the other.
- 2. Do not walk on doors.
- 3. Under no circumstances should the unfinished doors get wet prior to staining or painting because every drop of water will leave a permanent stain on the wood. Failure to adhere to this notice, will result in the warranty being null and void.
- 4. Doors must be stored in a dry and well ventilated room, not in a damp or freshly drywalled or plastered environment where they are subject to abnormal and varying temperatures and humidity. Do not expose doors to direct sunlight. Store them at least four (4) feet from heat sources and flat on a level surface supported in at least three (3) places. To prepare doors for installation, store them

flat on a dry level surface at average room temperature for several days. If doors are stored at the jobsite, all six sides of the doors (front, back, top, bottom, and both sides) need to be sealed with a high-quality oil based sealer within 48 hours to prevent moisture absorption. Doors should be inspected annually and refinishing should be applied as often as is needed to protect the integrity of the finish and to keep the doors looking great.

5. When finishing a glass door, the panes must be covered with masking tape in order to prevent them from being scratched permanently by sandpaper. Once the doors have been finished, the plastic film protection must be removed immediately to prevent difficulty removing it or causing any damage to the glass.

- 6. When finishing a wood door, a light sanding of the entire door with 180 g sandpaper is required. Sanding helps open the grain to enhance the finish penetration and remove dirt or handling marks from the door.
- 7. It is recommended that an oil based primer be used when painting either a finger joint or a veneer pine door. This prevents the finger joints from bleeding through the paint and the veneer from lifting. In addition, when finishing solid pine doors for exterior use, a tanning blocking primer should be applied prior to painting to avoid resin bleeding through the finished door surface.
- 8. Use three hinges for doors that are less than 84" or 7 feet in height. Doors greater than 84" or 7 feet require four hinges.



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9. Exterior doors must be protected from the elements by an overhang of at least six (6) feet.

- 10. In order to maintain the structural strength of a door, a maximum of 1/4" is permitted for fitting in length and width taken equally from two (2) sides of the door.
- 11. If there were to be a problem with any of our doors, all complaints should be reported to an authorized dealer within 24 hours of receiving the merchandise and before any installation work is started on the door. The dealer must contact us immediately. Transportation and labour to replace and refinish defective doors are at the customer's expense.





### Warranty Exclusions

- Surface grain separation.
- Natural grain & colour variations found in wood products.
- On any unfinished interior and exterior doors that have become wet after leaving our manufacturing facility.
- On any exterior doors that have been painted or stained with dark colours such as black, red or dark brown.
- On doors greater than 36" x 84".
- On any interior doors that have been installed for exterior use.
- On any exterior doors that are out-swinging.
- Our door panels are free floating and can become misaligned because of the natural process of expansion and contraction of wood. This can be remedied simply by lightly tapping the panels back into place. Some refinishing might be required.
- Damages caused by failure to comply with the care and handling instructions.
- Product abuse.
- Doors that are improperly installed.
- Non-alignment or bow in the frame or jamb in which the door is hung.
- Damages caused by persons, other than the manufacturer, attempting to make repairs to the door.
- Doors whose basic structure has been changed.
- Doors that have a warp or twist that does not exceed 1/4". This does not include doors that exceed 36" x 84".
- Any transportation, refinishing, and rehanging expenses.



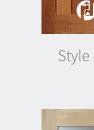
# **Exterior Door Series 1**





Style # 87

Style # 86





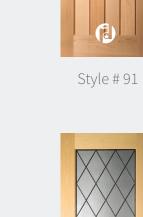
Style # 83



Style # 89



Style # 903LG









Style # 90







Style # 85

Style # 84



Style # 101D



Style # 45



Style # 165



Style # 145



Style # 900LD



Style # 904





Style # 299





Style # 301WI-1

Style # 300WI





Style # 92



Style # 266



Style # 903B





1<sup>3</sup>/4" Raised Panel



1 <sup>3</sup>/4" Plank



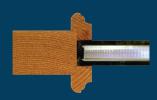
1 <sup>3</sup>/<sub>4</sub>" Flat Plywood Panel



1 <sup>3</sup>/4" Thermo



### 1<sup>3</sup>/<sub>4</sub>" Thermo Mutin Bar



1<sup>3</sup>/4" Raised Moulding Profile







Style # 94

Style # 97



Style # 95

Style # 206

Style # 129





Style # 96



Style # 146









Style # 902A





Style # 108



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Style # 301

Style # 300



Style # 133

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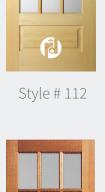




Style # 144



Style # 148





Style # 207



Style # 705

Style # 720





Style # 905



Style # 755



Style # 764





1<sup>3</sup>/4" Raised Panel



1 ³/4" Plank



1 <sup>3</sup>/<sub>4</sub>" Flat Plywood Panel



1 ³/4" Thermo



1<sup>3</sup>/4" Thermo Mutin Bar

### Series 200 Interior Doors with Quarter Round Moulding Profile







Style # 254RP



6

Style # 241

(2)





Style # 231



Style # 232RP



Style # 233

6

Style # 255

5

Style # 244



Style # 234RP









Style # 212







Style # 215



**(**7)



Style # 246RP

(2)

Style # 258RP





Style # 240

Style # 230

1

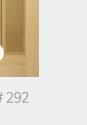




Style # 271



Style # 292









Style # 205



Style # 205VA



Style # 209



Style # 214



Style # 205CA



Style # 216



Style # 211RP





1 ³/8" Moulding





1<sup>3</sup>/8" Raised MDF Panel



1 <sup>3</sup>/8" Flat Panel



1 <sup>3</sup>/4″ Moulding



1<sup>3</sup>/4" Mutin Bar



1<sup>3</sup>/<sub>4</sub>" Raised MDF Panel



1 <sup>3</sup>/4" Flat Panel









1<sup>3</sup>/8" Shaker Bottom Panel



1<sup>3</sup>/4" Shaker Mutin





1<sup>3</sup>/4" Shaker Bottom Panel







5

Style # 444S

5



5



Series 400 Interior Glass Doors. Shaker with Square Edges



Style # 443SFP







Style # 301S





Style # 431S

5

Style # 441S

Style # 432SFP

Style # 413S





### Series 300 Interior Glass Doors with Quarter Round Moulding Profile



Style # 300 Clear Flat Glass



Style # 352 Sandblasted Glass w/ Sandblasted Lines



Style # 372SVG Clear Glass w/ Single V-Groove

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Style # 300 Clear Bevel Glass



Style # 354 Sandblasted Glass w/Clear Lines



Style # 374SVG Clear Glass w/ Single V-Groove



Style # 300 Flat Sandblasted Glass



Style # 356 Clear Glass w/ Sandblasted Lines



Style # 376SVG Clear Glass w/ Single V-Groove



Style # 300 Bevel Sandblasted Glass



Style # 362 Clear Glass w/ Sandblasted Pattern



Style # 370VG Single V-Groove



Style # 300 Flat Acid-Etched Glass



Style # 364 Clear Glass w/ Sandblasted Pattern



Style # 372DVG Double V-Groove



Bevel Acid-Etched

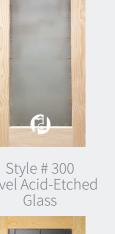


Style # 330BG Brass Grill



Style # 300CA w/ Clear Flat Glass















Style # 300VA

1/2" Clear Reeded

Glass

Style # 335ZG



Zinc Grill





Style # 300 Flat Cutswold Glass



Style # 325ZG Žinc Bevel



Style # 301 w/ Clear Flat Glass



Style # 300 Simplicity Glass



Style # 325BG **B**rass Bevel



Style # 302 w/ Clear Flat Glass







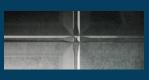


Brass Grill





Lead Grill



Single V-Groove



Double V-Groove

### Series 700 Doors with Raised Panels and Quarter Round Moulding Profile







Style # 745





Style # 704

Style # 720



Style # 723



Style # 773



Style # 750

Style # 755

5

Style # 774

Style # 780



Style # 705



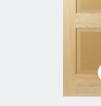
Style # 775



Style # 785

Style # 764

Style # 710



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Style # 790







Style # 765





Style # 714

Style # 716



Style # 760



Style # 713



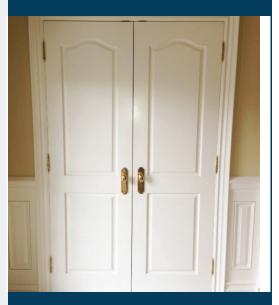
Style # 715



1<sup>3</sup>/8" Raised MDF Panel

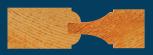


1<sup>3</sup>/8" Raised Pine Panel





1<sup>3</sup>/<sub>4</sub>" Raised MDF Panel



1<sup>3</sup>/<sub>4</sub>" Raised Pine Panel

### Series 500 Shaker Doors with Flat Panels and Square Edges





Style # 530S





Style # 564S





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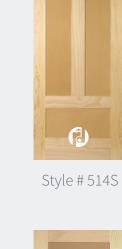
Style # 574S



Style # 575S

Style # 580S

Style # 513S



6

Style # 540S



Style # 576S





Style # 520S

Style # 555S



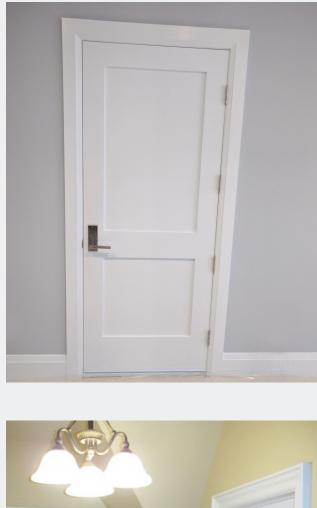
Style # 516S

Style # 523S



Style # 515S





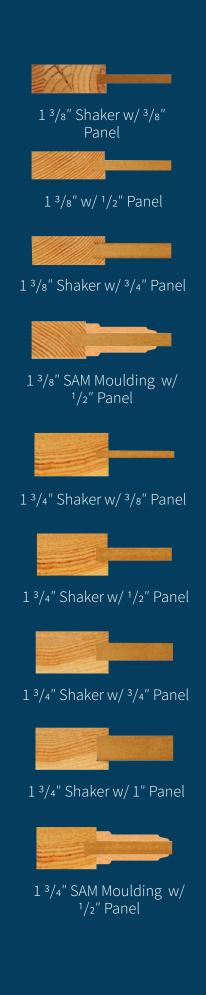


Style # 510SAM



Style # 573S

(1)



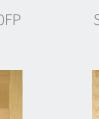
## Series 600 Doors with Flat Panels and Quarter Round Moulding Profile







Style # 630FP





6



Style # 613FP



6

Style # 640FP

Style # 614FP









Style # 655FP

Style # 645FP





Style # 650FP



Style # 664FP

Style # 673FP



6

Style # 663FP

Style # 674FP



Style # 675FP



Style # 676FP



Style # 615FP



Style # 623FP



Style # 660FP

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Style # 616FP



Style # 604FP



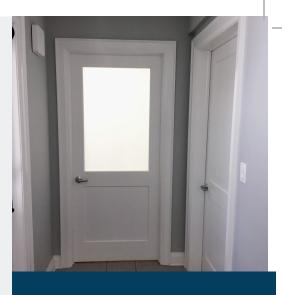
Style # 685FP



Style # 690FP



Style # 665FP





1 <sup>3</sup>/8" w/ <sup>3</sup>/8" Flat Panel

 $1^{3}/8'' \text{ w}/^{1}/2'' \text{ Flat Panel}$ 





1 <sup>3</sup>/4" w/ <sup>3</sup>/8 Flat Panel



### $1 \frac{3}{4}$ w/ $\frac{1}{2}$ Flat Panel



 $1^{3/4''}$  w/  $^{3/4''}$  Flat Panel





1<sup>3</sup>/<sub>8</sub>" Raised MDF panel w/V-Groove



1 <sup>3</sup>/8" V-Groove w/ <sup>1</sup>/2" Flat Panel



Shaker Panel



1<sup>3</sup>/<sub>4</sub>" Raised MDF panel w/V-Groove



1 <sup>3</sup>/<sub>4</sub>" V-Groove w/ <sup>1</sup>/<sub>2</sub>" Flat Panel



Shaker Panel











1<sup>3</sup>/<sub>4</sub>" V-Groove w/ <sup>1</sup>/<sub>2</sub>"







V-Grooved Doors with Raised, Flat Panels & Shaker



Style # 710VG

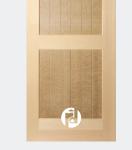
Style # 610FP/VG

Style # 730VG





**(a)** 



Style # 630FP/VG







Style # 680FP/VG

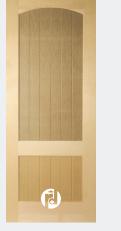
5

Style # 780VG

Style # 580S/VG



Style # 785VG



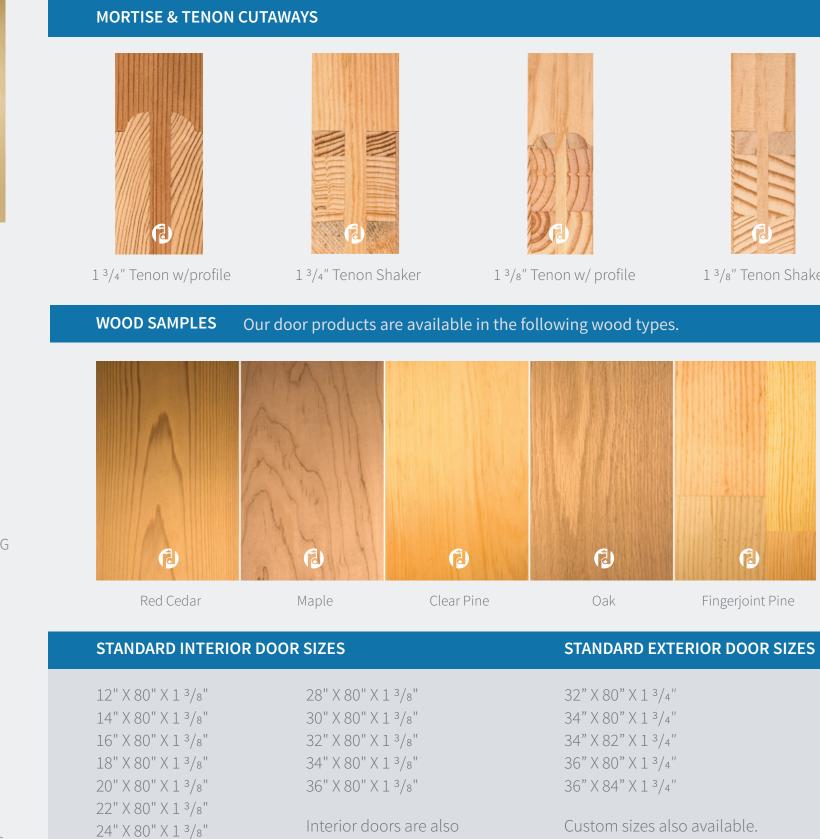
Style # 685FP/VG



Style # 573S/VG

26" X 80" X 1 <sup>3</sup>/8"

### Mortise & Tenon Cutaways, Wood Samples, **•** Standard Door Sizes



Royal Door Ltd.

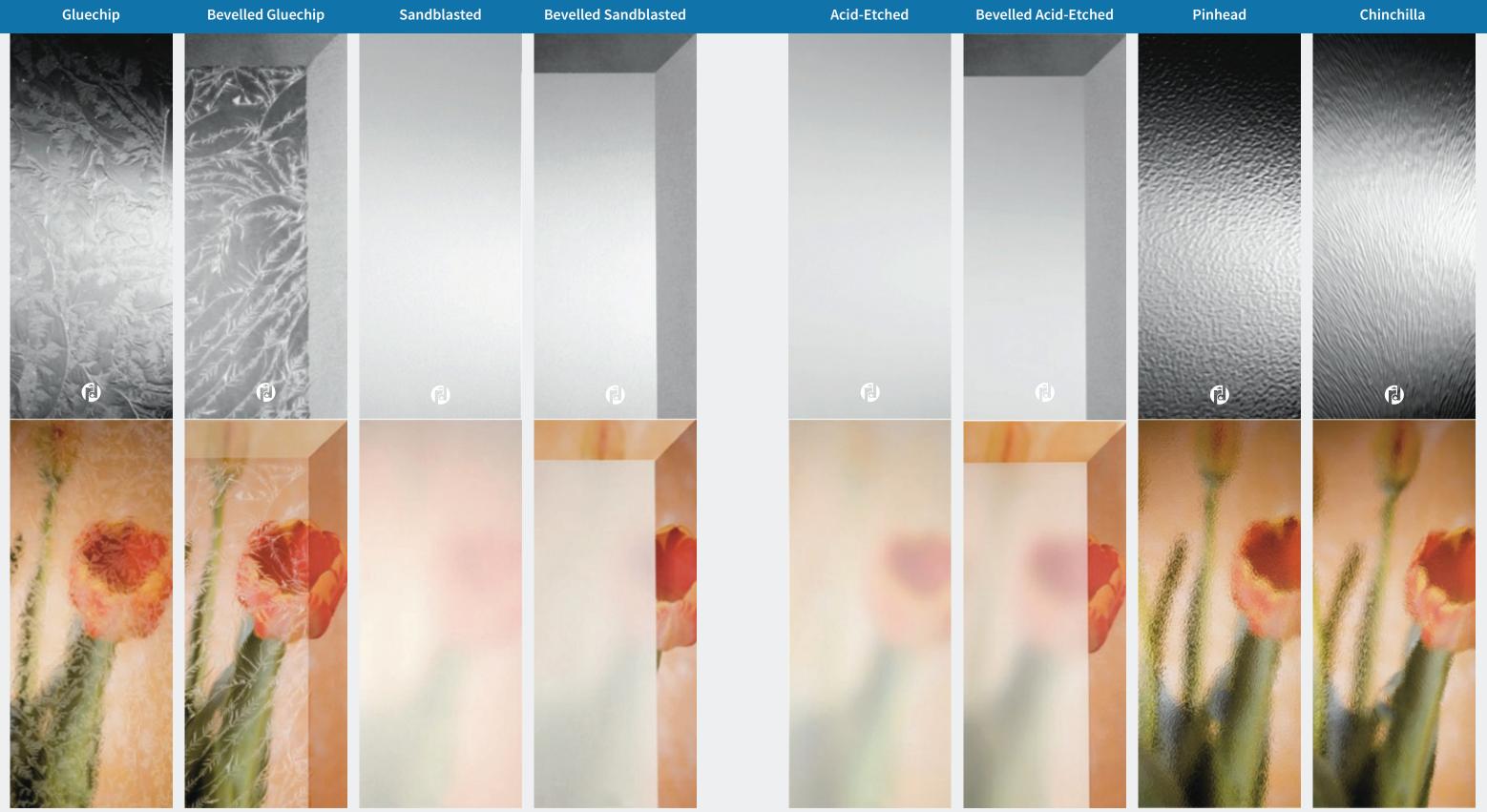




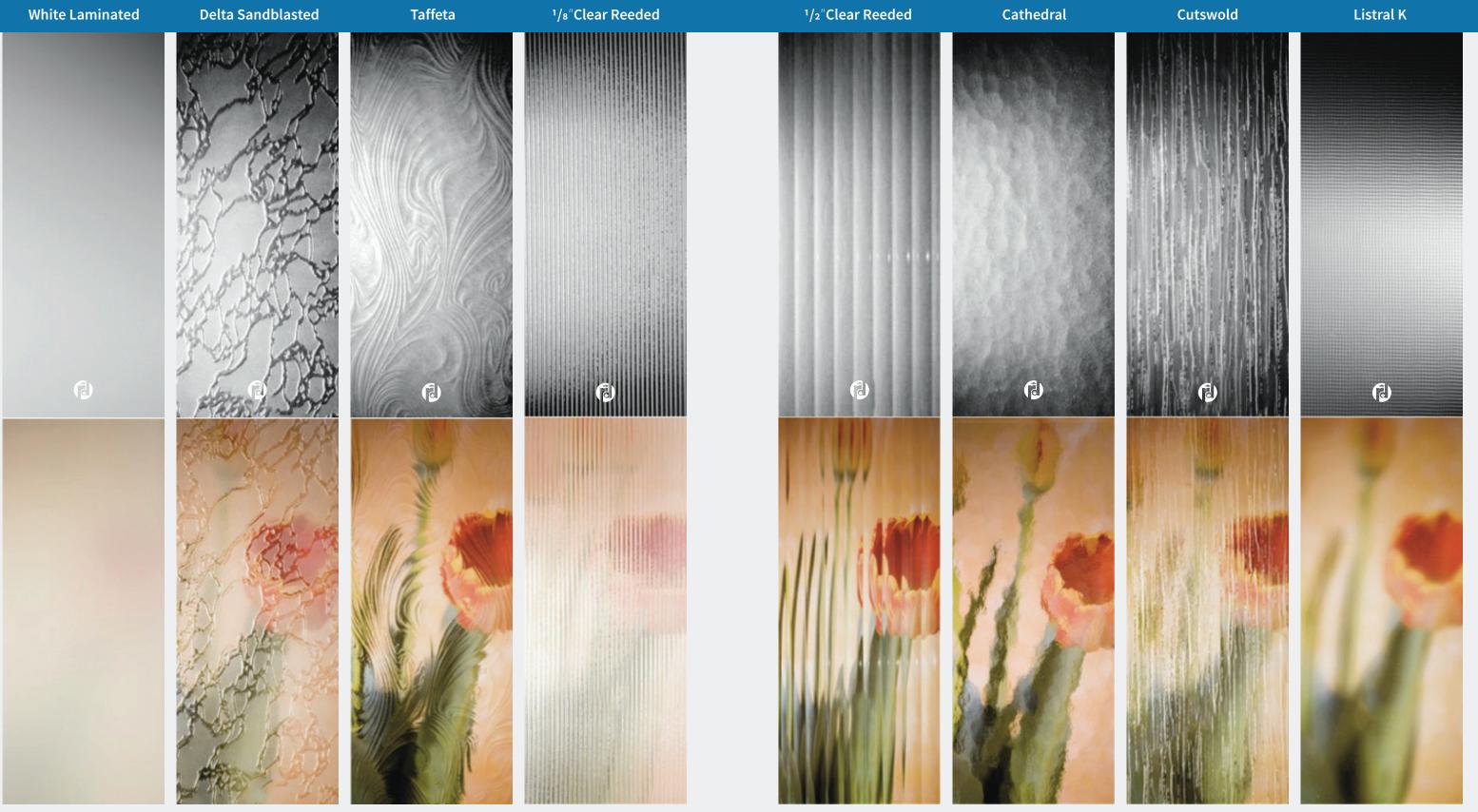
### 1<sup>3</sup>/<sub>8</sub>" Tenon Shaker

available in  $1^{3}/4^{"}$  thickness.













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